

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 7,178,660 B2  
APPLICATION NO. : 10/611611  
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INVENTOR(S) : Dehne et al.

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

ON THE TITLE PAGE ITEM (75) DELETE INVENTORS "EARL A. RAYNAL,  
JR., PETOSKEY, MI (US) AND TIMOTHY R. CRUMBAUGH, BOYNE  
CITY, MI (US)"  
ITEM (75) SHOULD READ INVENTORS --NOEL F. DEHNE, GERALD E.  
CHILSON, JAMES J. BEDELLS AND LEWIS R. POLE--

Signed and Sealed this

First Day of May, 2007



JON W. DUDAS  
*Director of the United States Patent and Trademark Office*